

## 2018 Madzia's Vineyard Pinot Noir

Harvest dates: 9-25 and 9-26-18  
Fermentation: 100% destemmed  
Aging: 18 months in 100% used French oak  
Bottling date: 3-30-20  
Alcohol: 14.2%  
70 cases produced

Madzia's is a young vineyard located in the heart of Sonoma's Bennett Valley. It is planted entirely to Dijon clone 667, one of Sandler's favorites. The wines are on the richer side of Pinot, without being overly ripe. The 2018 is a fine showing from this property.

